

# Space Copy: Exploring Pioneering Technologies For ISRU and Lunar Enabled Manufacturing

Space Copy®



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[www.spacecopy.com](http://www.spacecopy.com)







## ABOUT:

- Founder & CEO of Space Copy
- Co-Founder and CFO of Moon Trades
- NASA NRESS Executive Panelist
- UN COPUOS Subcommittee Advisor
- G100 Region Chair of Space Technology & Aviation for the Province of Alberta
- National Small Business Association Rep
- Background in Commerce and Entrepreneurship



# INTRODUCTION TO LUNAR MANUFACTURING

## Usability of Space Resources, ISRU, and Roles of Additive Manufacturing for Lunar Infrastructure and Colonization Efforts

### Value Of Space Resources:

- Supply Chain Management and Infrastructure Development.
- Extractable Resources for Manufacturing and Life Support Systems.
- Lunar Applications for In-Situ Construction, Mining, Agriculture, Clean Energy.

### Compositional Structure:

- Oxygen, SiO<sub>2</sub> and AlO<sub>2</sub> Rich Regolith with Trace Amounts of Helium-3, Iron, and Volatile Organic Compounds.
- Regolith is Able to Maintain a Vermicular Shape with Customizable Particle Size Distribution.
- Varied Composition According to Geography: Highlands and Mare.

### Additive Manufacturing Capabilities:

- Over 35 Years of Industry Research, Spanning 12+ Printing Methods for Applications in Space, Defense, Extreme Environments.
- Production of Precision Tools, Repair Parts, Interlocking Bricks for Habitats and Roadways Using ISRU.
- Challenges: Reduced Gravity, Temperature Gradient Extremes, Radiation Exposure, Dust Mitigation.



# LUNAR ECONOMY AS AN EARLY MARKET OPPORTUNITY

## Defining The Space Economy:

- The space economy has a current value of \$464B USD. This is slated to increase to \$737B USD by 2031, and \$1.8T USD by 2040.
- The lunar manufacturing market is currently valued at \$1.5B USD. This is slated to increase to \$7.5B USD per year by 2030.
- The lunar economy is recognized globally as the most fast-paced growth induced economic market since the dot com bubble.
- The next generation of spaceflight will involve colonizing the Moon and Mars, a challenge which can only be safely conducted if lunar manufacturing is widely developed and utilized. This notion is recognized by global industry leaders in space, government, academia, and industry.



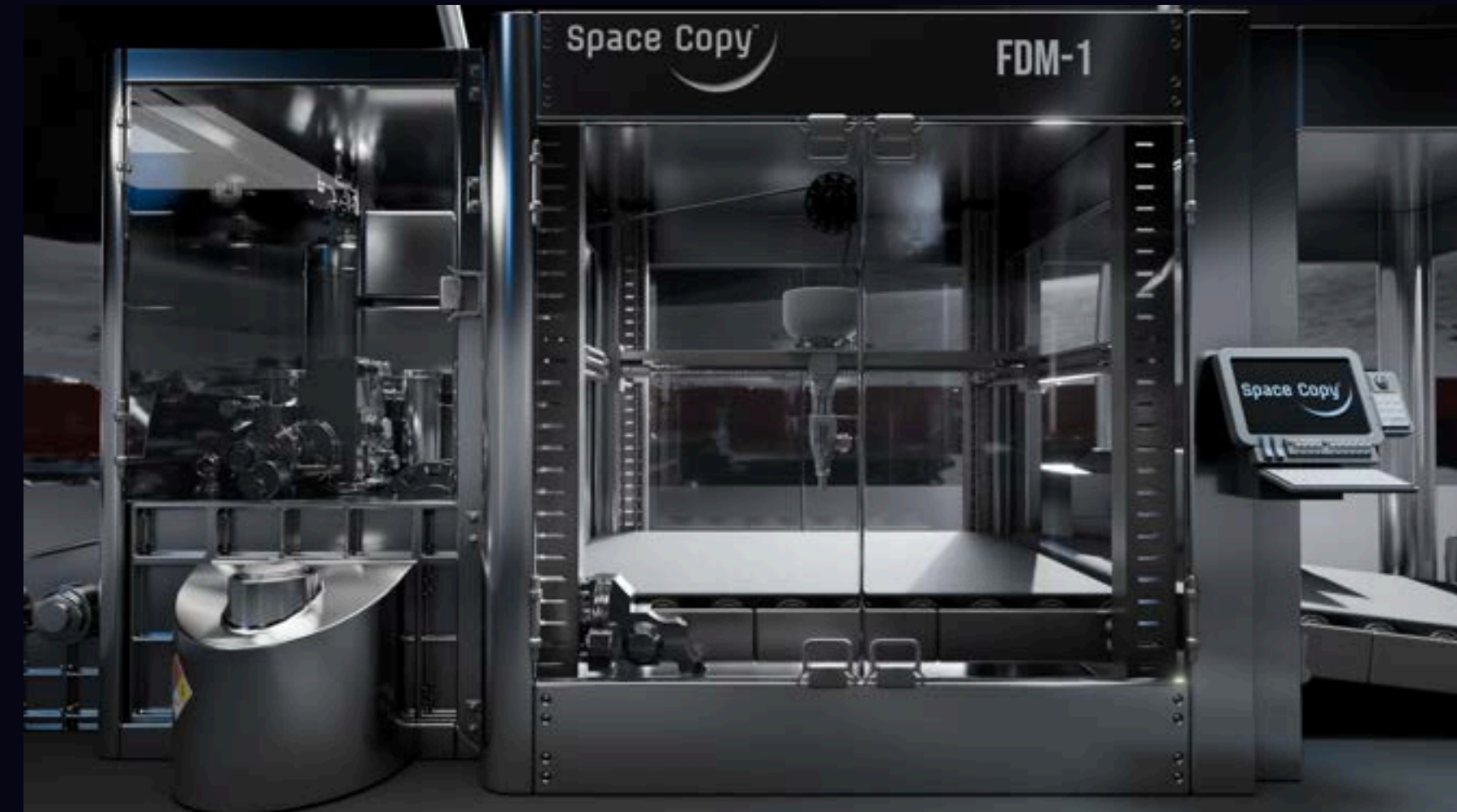
# ABOUT SPACE COPY

## The Project:

A multi-purpose 3D printer combining regolith sampling, spectral data analysis, AI/ML, and additive manufacturing into one mechanism, improving infrastructure development for extreme environments on Earth and in-space.

## Goals:

- Advance ISAM Research and Development.
- Prioritize the Expansion of Scalable Infrastructure for Earth, Moon, and Mars.
- Accelerate Ongoing Efforts for the Emerging Commercial Space Industry.





# LUNAR ADDITIVE MANUFACTURING AT A GLANCE

Space Copy is developing multi-purpose 3D printers combining regolith sampling, spectral data analysis, AI/ML, and additive manufacturing into one mechanism, improving infrastructure development for extreme environments on Earth and in-space.

## **Selective Laser Melting In Vacuum Conditions:**

SLM works to melt regolith into precise geometries; to avoid Earth-dependency, vacuum conditions are employed to offset external conditions and improve process parameters.

## **Beneficiation To Achieve Durable Feedstock**

Pre-processing, robotics, and continuous analysis aims to optimize morphology for compatibility.

## **Material Characterization With Raman Spectroscopy**

Works to determine mineralogy and compositional structure of lunar materials.



# REGOLITH AS A STRUCTURAL MATERIAL

- The varying particle size distribution and vermicular particle shape characteristic to lunar highlands regolith enables the need for consistent interaction of rotation, translation, and inversion during the pre-processing stage to create a feedstock that is viable for additive manufacturing of precise geometries.
- The beneficiation of cobbles and loose soil would undergo a three-dimensional motion, inducing a constantly changing and rhythmically pulsating state in the mixed material. This process swiftly yields high-quality mixing results that meet the most stringent requirements, coupled with speed to offset gravitational distortion in reduced gravity environments.
- The pre-processing equipment adopted by Space Copy would be utilized for producing homogeneous mixtures of powdery components with differing specific weights and particle sizes, and would occur within a completely enclosed vessel, ensuring contamination-free results.





# PURPOSE FOR CLOSED VACUUM MANUFACTURING IN SPACE

**1. Closed Environment:** In a closed vacuum system, the entire LPBF process occurs within a sealed chamber to maintain low-pressure conditions and prevent external contamination.

**2. Oxide Collection:** As the regolith is melted by the laser, oxides present in the material are vaporized and released into the chamber.

**3. Condensation:** Inside the vacuum chamber, the released oxides are allowed to cool and condense onto specially designed surfaces or capture materials.

**4. Collection Mechanisms:** Various collection mechanisms, such as condenser plates or traps, are strategically placed within the chamber to capture and accumulate the condensed oxide particles.





## SPACE COPY'S VISION

“ADDITIVE MANUFACTURING  
ALLOWS FOR SUSTAINABLE  
USE OF LOCAL RESOURCES  
FOR RAPID PROTOTYPING IN  
EXTREME ENVIRONMENTS”

[SPACECOPY.COM](https://spacecopy.com)

# In-Space Manufacturing Milestones

## TERRESTRIAL USE

Military, defense, and construction applications for natural disasters and remote areas

2025

## AUTONOMOUS LAUNCH

AI powered operations controlled by Deep Neural Networks

2027

## INFRASTRUCTURE AND PRECISION FABRICATION

Bricks, launchpads, roadways, piping, repair parts, and precision tools

2028

## CREWED USE

In-situ operations for en-masse construction led by astronauts for large-scale colonization

2030

## MOON TO MARS

Presentations are communication tools that can be used as lectures.

2035+

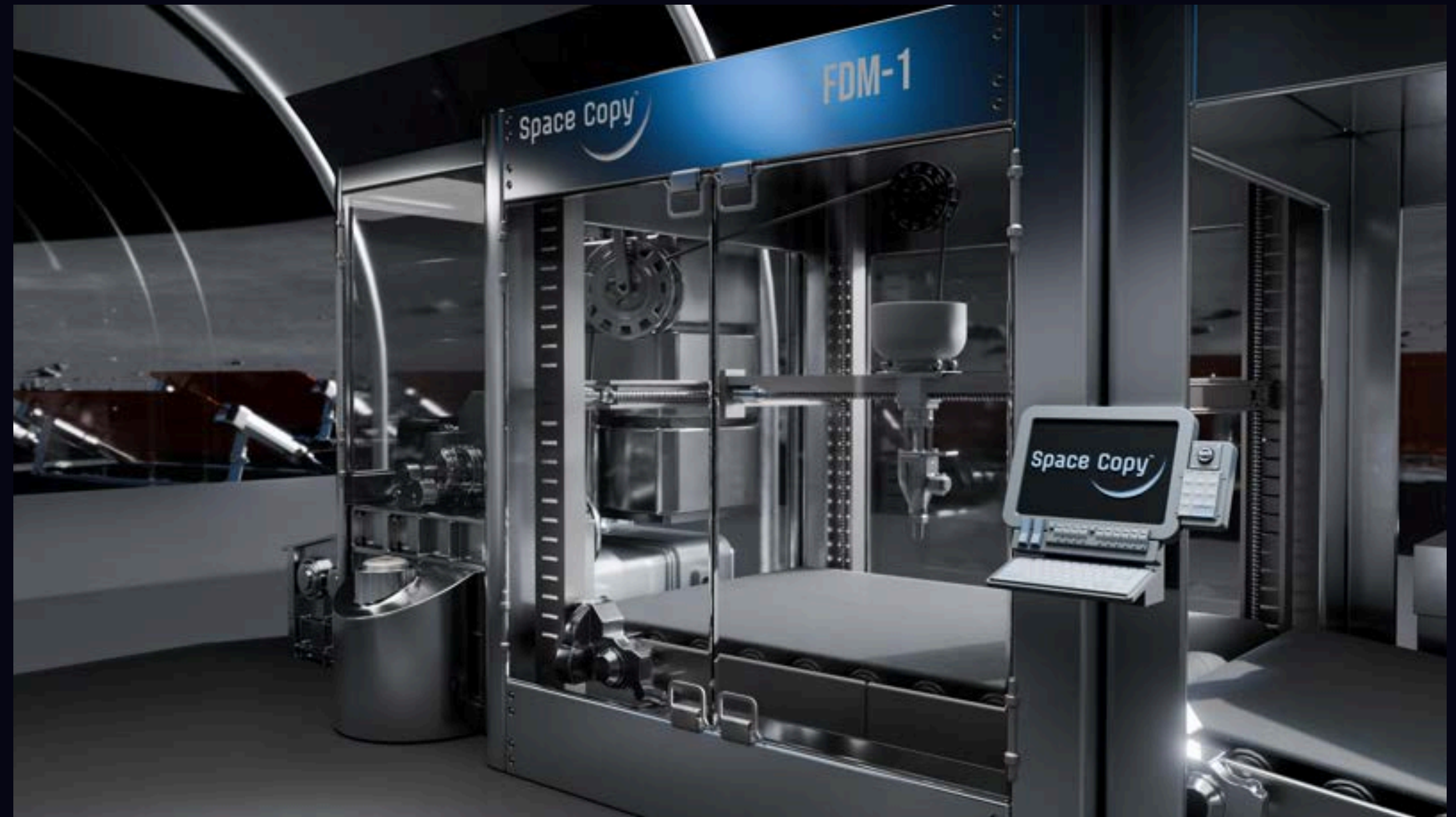


# Challenges, Process, and Applications

- Environmental conditions in space: radiation exposure, temperature extremes, dust mitigation, reduced gravity.
- Environmental conditions on Earth: temperature extremes, weather, unpredictable climates.

## Applications:

- Infrastructure Development
- Natural Disaster Response
- Lunar Colonization
- In-Space Refining and Manufacturing







# TRENDS, DATA, AND SUPPORTING RESEARCH

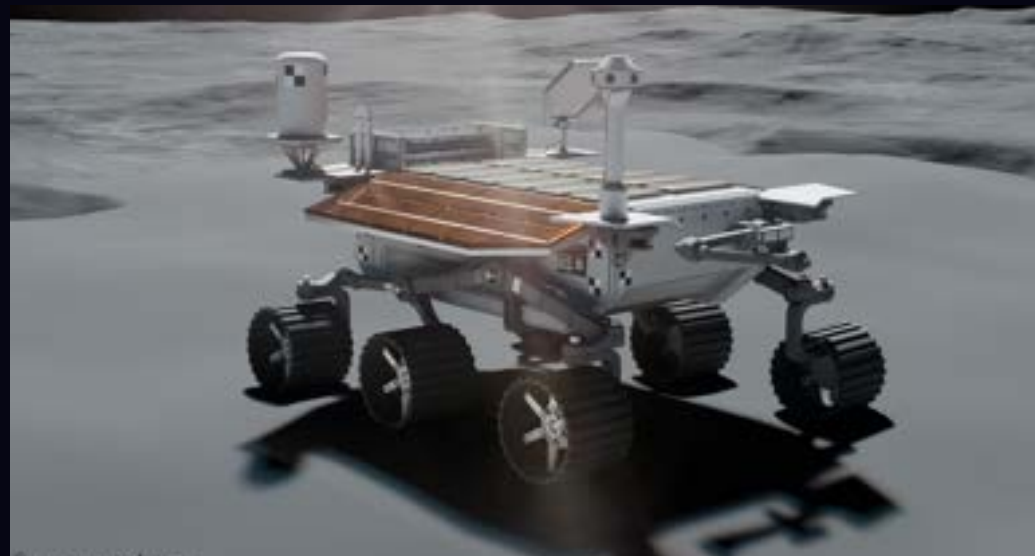
- It currently costs an average \$1.2M per kg to send a resupply payload to the lunar surface.
- Additive manufacturing can reduce up to 70% of required materials needed to sustain a lunar colony.
- Citing an estimated \$3.5B in immediate cost savings per astronaut during the first operational year of lunar manufacturing.



# FUTURE INITIATIVES

Additive manufacturing can be combined with ISRU for the responsible development of sustainable off-planet construction.

This will enable a closed-loop economy for In-Situ Resource Utilization (ISRU).



**RESOURCE EXTRACTION  
& BENEFICIATION**



**ISRU MANUFACTURING**



**LUNAR INFRASTRUCTURE  
DEVELOPMENT**



**THANK YOU**



**LEARN MORE**

[www.spacecopy.com](http://www.spacecopy.com)

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